



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5110-1
Job Sheet 172125



Part No: D5110-1

Job Qty: 12 ea

Part Name: Swivel Nut Fitting



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 2/13/18

Job Tracking No:

Due Date: 2/25/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 14.06.18 AS PER DWG REV:A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	2/24/18	2/24/18	0.00	0.00	Start Up Stores/Pkg-1		NIR
100	Purchasing	12 pcs	2/24/18	2/24/18	0.00	0.00	Purchasing		18/02/23
110	Packaging	12 pcs	2/24/18	2/24/18	0.00	0.00	Packaging2		18/02/23
120	QC	12 pcs	2/24/18	2/24/18	0.00	0.00	QC6		18/02/23
121	CNC Vertical Machining	12 pcs	2/25/18	2/25/18	0.07	3.34	HAAS 5 Axis		18-04-03
123	QC	12 pcs	2/25/18	2/25/18	0.00	0.00	QC8		18/04/04
130	Packaging	12 pcs	2/25/18	2/25/18	0.00	0.00	Packaging3-2	5/4/2 SD	APR 04 2018
140	QC21-SA	12 Ea	2/25/18	2/25/18	0.00	0.00	QC21		21 APR 04 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
12 C6X SS	Swivel Nut Fitting	12 pcs (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	12 C6X SS	12	0	0
		PB # 039030	FEB 13 2018	2018

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Swivel Nut Fitting	0.280Inches ± 0.030	0.310 0.250		
2	Swivel Nut Fitting	0.063Inches + 0.004 - 0.001	0.067 0.062	Diameter	
3	Swivel Nut Fitting	0.607Inches ± 0.010	0.617 0.597		

Plex 2/13/18 7:50 AM dart.leroux.jason

DART
AEROSPACE

Container No: S044365



Part: D5110-1

Job No: 172125

Serial No/Batch: S044365

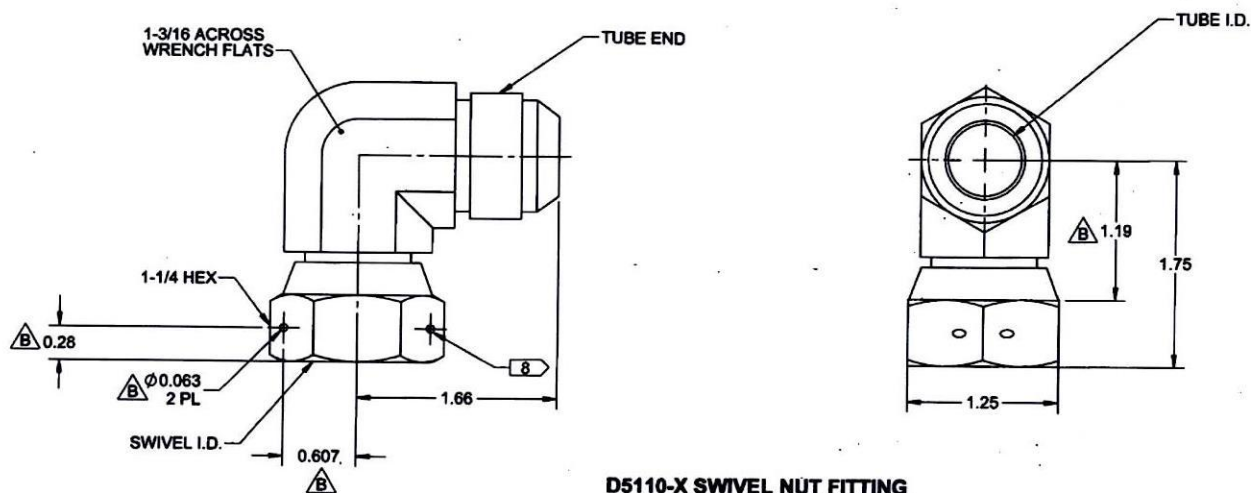
Revision:

Inspector:

1470 RIVERVIEW DRIVE
HAWKESBURY, ON K6A 1K7
CANADA
TEL.: 1 813 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/03/18

SPECIFICATION CONTROL DRAWING



D5110-X SWIVEL NUT FITTING

DART PART NUMBER	VENDOR PART NUMBER	TUBE END	TUBE ID	SWIVEL END	SWIVEL ID	MATERIAL	POSSIBLE SUPPLIER	WEIGHT
D5110-1	12 C6X SS	1-1/16 - 12 UNF-2A	0.610	1-1/16 - 12 UNF-2A	0.610	316 SS	PARKER HANNIFIN	1.90 LBS

- NOTES:
- 1) SUPPLIER: SEE TABLE
 - 2) MATERIAL: SEE TABLE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: PER QSI 044 6.1
 - 7) WEIGHT: PER TABLE
 - 8) LOCKWIRE HOLES TO BE ADDED BY PRODUCTION

RELEASED
2016-08-04
ECN 16-672

B	ADDED LOCKWIRE HOLES	CC	16.06.20
A	NEW ISSUE	DB	14.04.24
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	CC		
CHECKED	AK	DRAWING NO.	REV. B
MFG. APPR.	JLM	D5110	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	SWIVEL NUT FITTING	NTS
DATE	16.06.20	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039030

Supplier: WAI001-VC
Wainbee Ltee
215 Boul. Brunswick
Pointe-Claire
QC
H9R 4R7 Canada
Phone: 514 697 8810
Fax: 514 697 3070

PO No: PO039030
PO Date: 2/13/18
Due Date: 2/27/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
FEB 13 2018
Conf

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	12 C6X SS			Swivel Nut Fitting As Per Dwg D5110 Rev. B	Firmed	2/27/18	12 pcs	0 pcs	12 pcs	\$160.56/pcs	\$1,926.72
									12x	AT 18102/21	

Line Item Note job # 172125

Grand Total: \$1,926.72

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

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